



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-2708-01

Job Sheet 178996



5428

Part No: RBE350A94-2708-01

Job Qty: 1 ea

Part Name: Tail Rotor Blade Locking Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/23/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-2708-01 Rev G IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/23/18	7/23/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	1 pcs	7/23/18	7/23/18	0.08	0.20	Small Fab-9		MLC DAS
110	QC	1 pcs	7/23/18	7/23/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	7/23/18	7/23/18	0.00	0.00	Packaging3-2		MLC 9-89
140	QC21-FG	1 Ea	7/23/18	7/23/18	0.00	0.00	QC21		21 SEP 1 2018

Part Op 100 - 1-Fabricate lanyard as per DWG. sheet 1 note 7. 2-Assemble as per DWG. sheet 1.
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	2 Ea (2 ea)	90-Start up Operation	5093315
90866A030	Wing Nut 5/16" - 18	1 Ea (1 ea)	90-Start up Operation	5036845
CL-2-C	Lanyard Wire	1.5000 ft (1.5 ea)	90-Start up Operation	3026878
NAS1756-12	Remove Before Flight	1 Ea (1 ea)	90-Start up Operation	5094292
RBE350A94-2708-01-01	Slide	1 Ea (1 ea)	90-Start up Operation	5103797
RBE350A94-2708-01-15	Rod Assembly	1 Ea (1 ea)	90-Start up Operation	5097363

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	2	1,097	0
	90866A030	1	76	0
	CL-2-C	2	471	0
	NAS1756-12	1	642	0
	RBE350A94-2708-01-01	1	0	0
	RBE350A94-2708-01-15	1	0	0

Part Specifications

Specifications could not be found.

Plex 7/23/18 7:51 AM dart.logan.david



Container No: S109735



Part: RBE350A94-2708-01

Job No: 178996

Serial No/Batch: S109735

Revision: G

Inspector:

Exp Date:

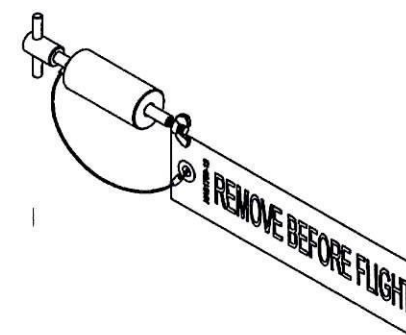
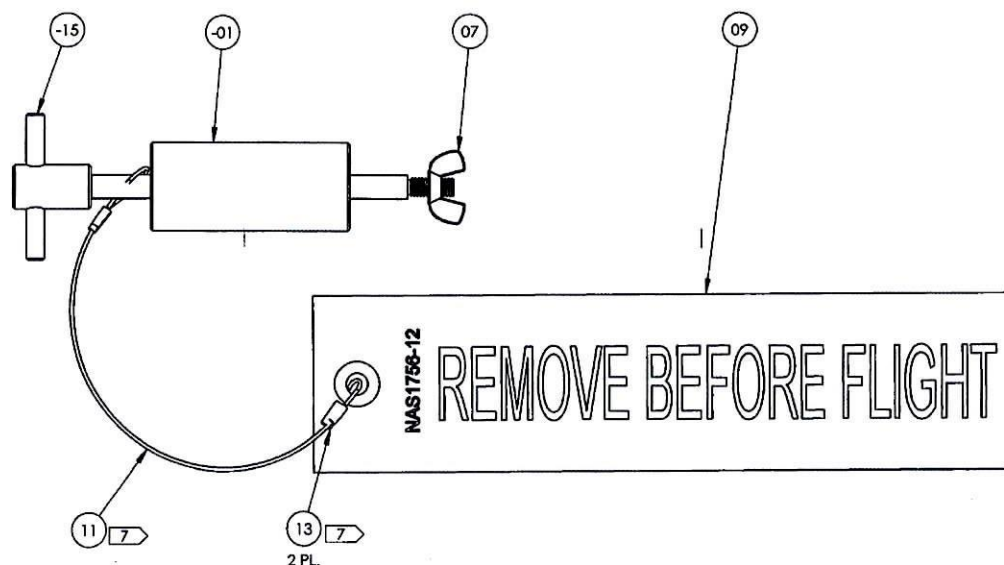
Instructions:

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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/13/18

173871, 178995
178996, 997, 998
180116, 180117, 180118

ITEM #	QTY	PART #	TITLE	REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
-01	1	RBE350A94-2708-01-01	SLIDE	4	-01 CH'D DIM WAS Ø.402 IS Ø.402 Ø.48 X 90° -03 CH'D P.F. HOLE WAS Ø.3112 TO .3117 P.F. -05 IS Ø.3116 TO .3122 P.F. -05, CH'D FINISH WAS BLACK ANODIZE IS BLADE OXIDE	-	3/10/2014	DPD	GE
-15	1	RBE350A94-2708-01-15	ROD ASSY	5	-13 ADDED TO BOM, ADDED MISSING DIM 2X .88 TO SHT 1.	15-0211	8/14/2015	RJC	JAG
07	1	McMaster#90886A030	WING NUT 5/16"-18	6	UPDATED TO NEW STANDARDS. -03 CH'D THREAD GLASS WAS 2B IS 2A; CH'D DIM WAS Ø.3122/.3116 THRU P.F. -05 IS Ø.3122/.3116 THRU ALL (P.F. -05); ADDED FINISH SPEC.	16-0258	12/5/2016	SM	JAG
09	1	NAS 1756-12	REMOVE BEFORE FLIGHT	G	ASSY -15 ADDED & DIMENSION 2X .88 REMOVED, TEMPLATE UPDATED, McMA# ADDED TO CARR-LANE DESCRIPTION, ASSY NOTE ADDED	17-804	01/02/2018	VM	ML
11	AR	CARR-LANE #CL-2-C or McMaster#3461T44	LANYARD 1/16" NYLON COATED						
13	2	McMaster#3896T31	FERRULE 1/16" DIA. x 3/8"						



RBE350A94-2708-01 TAIL ROTOR BLADE LOCKING TOOL

- NOTES:**
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) SPEC: N/A
 5) BREAK ALL SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) CRIMP FERRULES ONTO 12" LONG LANYARD AS SHOWN

DART AEROSPACE Howe'sbury, Ontario, Canada	
TITLE TAIL ROTOR BLADE LOCKING TOOL	
PART NO. RBE350A94-2708-01	REV G
TOOL NO. RBE350A94-2708-01	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET P.D. AS PER Y14.00-2000 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 01/02/2018	TOLERANCES: X.XX ± .005 X.X ± .01 X ± .1
DRAWN BY: VM 01/02/2018	FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS
CHECKED BY: VM 01/02/2018	SCALE: NTS
WFO REVIEW BY: DD 01/03/2018	SHEET 1 OF 4
APPROVED BY: ML 01/08/2018	
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